

# Enhanced reactivity of the CuO-Fe<sub>2</sub>O<sub>3</sub> intimate hetero-junction for the oxidation of quinoline yellow dye (E104)

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## Research Article

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# Abstract

This research work was designed to study the elimination of quinoline yellow (QY) in aqueous solutions by the heterogeneous Fenton and photo-Fenton processes in the presence of CuO/Fe<sub>2</sub>O<sub>3</sub> photocatalyst. CuO/Fe<sub>2</sub>O<sub>3</sub> derived from LDH structure was synthesized by the co-precipitation method. The physiochemical characteristics of CuO/Fe<sub>2</sub>O<sub>3</sub> are described by XRD, TEM/SEM, BET surface area, FTIR and pH<sub>PZC</sub>. The effects of pH, H<sub>2</sub>O<sub>2</sub> concentration, dye concentration, catalyst dose, reaction temperature, and reusability of catalyst on the QY decolorization efficiency were studied. The results indicated that a complete removal of QY was achieved within 150 min when the H<sub>2</sub>O<sub>2</sub> and QY concentrations were 27.6 mM and 100 mg/L, respectively. The rate constants for QY removal by the heterogeneous Fenton system were calculated and the experimental data were found to fit the pseudo-first order model. Under optimal conditions, the rate constants were respectively 0.02032 and 0.02016 min<sup>-1</sup> for the photo-Fenton and Fenton systems, this means that the addition of light has no significant effect.

## 1. Introduction

A wide variety of colors from natural and synthetic origin are added to food products in order to make them more aesthetic to consumers and to restore their original appearance, lost during the production process. However, most dyes obtained from natural sources are unstable and can easily degrade during food processing. On the other hand, the dyes of synthetic origin are widely used, not only because of their stability, but also because of their very low production cost compared to those of natural origin (Saleh et al. 2016; Yamjala et al. 2016). Therefore, It is difficult to remove the synthetic dyes from the industrial effluent, because they are stable to light and heat, and biologically non-degradable.

The presence of dyes in aqueous ecosystems decreases photosynthesis by preventing the penetration of light into deeper layer by deteriorating the quality of the water and reducing the solubility of the gas. In addition, the dyes and/or their degradation products can be toxic to flora and fauna (Bhatia 2017; Abdul Rahman et al. 2018). Hence, the conventional methods used in sewage treatment, such as the primary and secondary treatment systems, are unsuitable. Therefore, it is necessary to use tertiary treatment to remove them Nassar and Magdy (1997). Advanced oxidation processes (AOP's), like Fenton and photo-Fenton processes, could be a good option to treat and eliminate dyes. These processes appear to have the capacity to completely decolorize and partially mineralize the textile industry dyes in short reaction time Lucas and Peres (2006).

The heterogeneous advanced oxidation processes use heterogeneous catalysts to degrade organic pollutants, among of the catalysts used for heterogeneous oxidation such as metallic oxides (oxides of Mn (Zhang et al. 2012), Fe (Zhang et al. 2019), Co, Cu (Shen et al. 2015), Ni (Huo et al. 2020), Zn (Miao et al. 2014)..., and mixed metal oxides) were also used to improve the catalyst by taking advantage of the best properties of each metal (Deutschmann et al. 2009). Iron oxides have been the most studied metal oxides because they have high surface reactivity and magnetic properties and they are also environmentally friendly. they have been combined with copper to obtain a mixed oxide catalyst with

improved photocatalytic properties which can overcome the disadvantages of single metal containing oxides. However, the synthesis of bimetallic copper-iron catalysts has proven their effectiveness for degradation or even mineralization (Sun et al. 2020).

several works have been published on the preparation methods of CuO/Fe<sub>2</sub>O<sub>3</sub> catalysts and their applications in different fields, notably those of dyes photodegradation (Alp et al. 2019; **Sukma Hayati AE. 2019**), and the thermal decomposition of ammonium perchlorate (Hao et al. 2019), catalytic decomposition of H<sub>2</sub>O<sub>2</sub> (Amin et al. 2016), CO removal and oxidation (**Lamai 2014**), low-temperature carbon monoxide oxidation (Cao et al. 2008), n-hexane oxidation (Todorova et al. 2010), catalytic decomposition of H<sub>2</sub>O<sub>2</sub> (Amin et al. 2016), methyl orange degradation with assistance of oxydol under irradiation of visible light and for p-nitrophenol electrocatalytic reduction in a basic solution (Pan et al. 2013). The Cu/Fe based materials have also been used Adsorption and catalytic combustion of acid red B (Wu et al. 2003), the thermal decomposition of ammonium perchlorate and the combustion of ammonium perchlorate-based propellant (Wang et al. 2010), and the p-nitrophenol electrocatalytic reduction in a basic solution (Pan et al. 2013).

Quinoline yellow (QY) named also: E104, CI Food Yellow 13, C.I. 47005 is a quinophthalone dye consisting of a mixture of disulfonates (80%), monosulfonates (15%), and trisulfonates (7%) as sodium salts. QY is obtained by the sulfonation of 2-(2-quinoly)-1, 3indandione. with a formula of C<sub>18</sub>H<sub>9</sub>NNa<sub>2</sub>O<sub>8</sub>S<sub>2</sub> is a yellow powder or granules, soluble in water, sparingly soluble in ethanol. It is not permitted as food colorant in the US (Socaciu 2008).

QY is one of the most widely used in the food coloration (Damant 2011). It's used to provide a more appetizing, attractive appearance to enhance the color, taste and flavor of foods (Güray et al., 2020). It is also used in drug and cosmetic industries (Güray et al., 2020), jellies, caramels, processed seafood (e.g. caviar), lipsticks, hair products, colognes, liquors, and a wide range of medications Macioszek and Kononowicz (2004), as a synthetic colouring agent in food and drink products, as well as in cosmetics and the textile (Popa et al., 2017), for dyeing wool, silk and nylon Björkner and Niklasson (1983). However, studies have shown that QY can cause dermatitis and allergic reactions in some individuals Björkner and Niklasson (1983). It also exhibits genotoxicity which causes damage to human DNA if metabolized or absorbed through the skin (Macioszek and Kononowicz (2004); Zhao et al. 2011; Chequer et al. 2015) and leads to increased hyperactivity in children aged 8 to 9 years (McCann et al. 2007). For these reasons the use of QY in foods and medicines has been excluded in some country as Australia, USA, Norway and Japan (Macioszek and Kononowicz (2004); Roy et al. 2018), but it is still used in many countries around the world.

Several processes have been suggested for removal of QY from wastewater including, zinc oxide nanoparticle loaded on activated carbon (ZnO-NP-AC) in presence and absence of Na and K doping, used for simultaneous ultrasound-assisted (Karimi et al. 2019), photocatalytic degradation by Ag<sub>3</sub>PO<sub>4</sub> (Tab et al. 2020), photocatalytic degradation in TiO<sub>2</sub> and ZnO aqueous suspensions (Regulska et al. 2016), ultrafiltration using polymeric membranes prepared with surfactants (Popa et al. 2017), adsorption

and desorption studies using waste materials (Gupta et al. 2005), photo-degradation catalyzed by  $\text{TiO}_2$  (Gupta et al. 2012), removal from solutions and sludges by using polyelectrolytes and polyelectrolyte-surfactant complexes Petzold and Schwarz (2006), photocatalytic degradation with polyaniline/ $\text{TiO}_2$  nanocomposite (Salem et al., 2009), and electrochemical sensor based on carbon nanotube-modified electrode (Zhao et al. 2011).

In this work, we are interested in the catalytic performance of the  $\text{CuO}/\text{Fe}_2\text{O}_3$  composite synthesized by co-precipitation method with an initial atomic ratio  $\text{Cu}^{2+}/\text{Fe}^{3+} = 2:1$ , in alkaline medium, followed by the calcination of  $600^\circ\text{C}$ , for 4 h to produce the intimate hetero-junction  $\text{CuO}/\text{Fe}_2\text{O}_3$ . It has been used in the catalytic degradation of QY in the presence of hydrogen peroxide. The effect of various parameters including: pH,  $\text{H}_2\text{O}_2$  concentration, dye concentration, the catalyst dose and its reuse, the irradiation and the temperature on the degradation kinetics was evaluated and discussed.

## 2. Experimental

### 2.1. Analytical Reagents

All chemicals and reagents; Tartrazine (high purity biological stain), Iron (III) nitrate nonahydrate ( $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ , 98%, Panreac), Copper(II) Nitrate Hexahydrate ( $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ , 99%) were supplied by Merck, hydrogen peroxide ( $\text{H}_2\text{O}_2$ , 30%, VWR Chemicals), hydrochloric acid (HCl, 37%, Analar Normaour VWR Prolabo chemicals) and sodium hydroxide (NaOH, 85–100%, Biochim Chimo pharma) were used without any purification.

### 2.2 Catalyst preparation

The  $\text{CuO}/\text{Fe}_2\text{O}_3$  composite was synthesized by co-precipitation method. 5 g  $\text{Cu}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  and 4.18 g  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  (initial atomic ratio  $\text{Cu}^{2+}/\text{Fe}^{3+} = 2:1$ ) were dissolved into 50 mL distilled water, and the other containing a NaOH (1N). Then, two solutions were mixed together with vigorous stirring at room temperature until the pH at approximately 10 by adjusting the flow of this solution. The suspension, thus obtained was kept at  $60^\circ\text{C}$  for 15 h. The precipitate was filtered and washed with deionised water until pH  $\sim 7$  of the filtrate and then dried at  $70^\circ\text{C}$  for 24h. Finally, the obtained precursor was calcined at a constant heating rate of  $5^\circ\text{C} \cdot \text{min}^{-1}$  up to  $600^\circ\text{C}$  for 4h to produce the  $\text{CuO}/\text{Fe}_2\text{O}_3$ .

### 2.3. Characterization techniques

The chemical composition and scanning electron microscopy (SEM) of the material was determined by EDX FEI QUANTA F Environmental apparatus equipped a back-scatter detector (BSE) at 15 kV. The crystallization phase of sample obtained was studied using powder X-ray diffraction (PXRD). The analysis was carried out in a Siemens D-5000 diffractometer with a monochromator, using  $\text{CuK}\alpha$  radiation ( $\lambda = 0.154056 \text{ nm}$ ) over a range of  $5-70^\circ (2\theta)$ , with step of  $0.05^\circ$  and 2S by step. The Infra-red spectra were obtained a using FTIR spectrophotometer (Alpha Bruker FTIR). Samples were prepared by mixing the powdered solids with potassium bromide, KBr (the blank) in 15:85 ratio to get transparent

pellet auto supported on the different solids at 10 ton pressure. The infrared spectra were recorded both over the wave number range from 4000 to 400  $\text{cm}^{-1}$ . The textural characteristics, such as BET specific area, pore volume and average pore diameter (BJH method) were determined using conventional nitrogen adsorption/desorption method at  $-196^\circ\text{C}$  in a Micromeritics Tristar 3000. Prior to nitrogen adsorption, the sample was outgassed for 8 h at  $250^\circ\text{C}$  to evacuate the physically adsorbed moisture. Scanning electron microscopy (SEM) experiment was performed with a Zeiss Supra 55 VP FEG microscope with an acceleration voltage of 30 kV. Transmission electron microscopy (TEM) was carried out on a JEOL JEM-2000EX-II instrument at an accelerating voltage of 120 Kv, the sample was dispersed in ethanol, and carbon-coated copper grids were used as the sample holder. The positive or negative dimensions of ZP are determined by identifying which electrode the particles are moving towards during electrophoresis. Sample concentration was 0.1g/100 mL in distilled water. The sample was transferred to a zeta cell and measured at  $25^\circ\text{C}$  using a ZetaSizer 2000 (Malvern instruments) and an applied voltage of 150 V. To determine the pH value at the point of zero charge ( $\text{pH}_{\text{PZC}}$ ), pH tests were carried out by a simple and rapid method which consists of placing 50  $\text{cm}^3$  of 0.01 M NaCl solution in closed flasks and adjusting the pH of each (values between 2 and 12) by adding NaOH or HCl solution (0.1 M), 0.15 g was added to the adsorbent. The suspensions must be kept in constant stirring, at room temperature, for 48 h, in order to determine the final pH. The  $\text{pH}_{\text{PZC}}$  is the point where the  $\text{pH}_{\text{final}}$  vs.  $\text{pH}_{\text{initial}}$  intercepts the line  $\text{pH}_{\text{final}} = \text{pH}_{\text{initial}}$ .

## 2.4. Heterogeneous Fenton degradation of QY dye

The degradation tests of the quinoline (E104) were performed during a series of experiments in batch method at temperature of  $20^\circ\text{C}$ . In this oxidation tests, 100 ml of QY (100 mg/L) was maintained under continuous stirring (250 rpm), hydrogen peroxide was injected simultaneously with the material. This latter step was considered as  $t_0$  (time zero). The samples were collected in each 15 min and analysis by a UV/visible spectrometer (T60 UV/Vis, PG. Instruments) at 413 nm.

## 3. Results And Discussion

### 3.1. Characterization

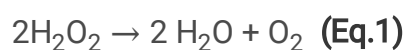
The stoichiometry of the synthesized Cu/Fe was verified by the SEM/EDX analysis. The molar fraction of the cations  $\text{Cu}^{2+}/\text{Fe}^{3+}$  in the sheet are reported in Table 1. As it can be seen, the  $\text{Cu}^{2+}/\text{Fe}^{3+}$  atomic ratio was similar to that expected. The powder X-ray diffraction patterns (PXRD) of Cu/Fe is shown in Fig. 1. The typical peaks indexed with  $2\theta$  approximately at  $35^\circ$ ,  $38^\circ$ ,  $48^\circ$ ,  $53^\circ$ ,  $58^\circ$ ,  $61^\circ$  and  $66^\circ$ , which were attributed of CuO phase (JCPDS 05-0661) whereas those at  $2\theta = 24^\circ$ ,  $33^\circ$ ,  $41^\circ$ ,  $56^\circ$ ,  $63^\circ$  and  $68^\circ$  indicate the presence of  $\text{Fe}_2\text{O}_3$  (JCPDS 39-1346). The FTIR spectrum of the  $\text{CuO}/\text{Fe}_2\text{O}_3$  shows absorption bands at 3428 and 1647  $\text{cm}^{-1}$  were ascribed to the O–H stretching mode ( $\nu_{\text{O-H}}$ ) and to the HOH deformation mode ( $\delta_{\text{H-O-H}}$ ), respectively (Ohnishi et al. 2007) (Fig. 2). The bands at 475  $\text{cm}^{-1}$  was ascribed to CuO vibration, whereas that at 578  $\text{cm}^{-1}$  corresponding to the  $\text{Fe}^{3+}$  and  $\text{O}^{2-}$  bonds stretching in the  $\text{FeO}_4$

tetrahedron (Hao et al. 2015). The adsorption–desorption isotherms of the CuO/Fe<sub>2</sub>O<sub>3</sub> was presented in Fig. 3. According to the International Union of Pure and Applied Chemistry classification, the sample exhibited type IV adsorption isotherms with a hysteresis loop in the relative pressure region around 0.4–0.9, which is a characteristic of mesoporous materials (Sing 1985). The BET specific surface areas and the pore diameter calculated by the Barrett–Joyner–Halenda (BJH) theory of the sample was listed in **Table 1**. The morphology of the CuO/Fe<sub>2</sub>O<sub>3</sub> was revealed by SEM (Fig. 4-a). The CuO/Fe<sub>2</sub>O<sub>3</sub> sample consists of many irregular spherical grains of different colours; these observations confirm the formation of oxide mixtures CuO/Fe<sub>2</sub>O<sub>3</sub>. TEM image of the CuO/Fe<sub>2</sub>O<sub>3</sub> composite is shown in Fig. 4-b, it observed that CuO/Fe<sub>2</sub>O<sub>3</sub> is composed by two different morphology particles, where several Fe<sub>2</sub>O<sub>3</sub> hexagonal morphology can be observed on and around the CuO spherical structure. For the zeta potential (ZP), the averaged (over five measurements) was (- 38.96 mV), which may indicate the presence of a negative charge on the surface of the CuO/Fe<sub>2</sub>O<sub>3</sub> catalyst. A negative surface charge favors the adsorption of cationic and basic dyes, which can be explained by the increased electrostatic attraction force (Guedes et al. 2009). The pH<sub>PZC</sub> of catalyst is 9 (Fig. 5) This makes its charge positive for a lower pH and negative for a higher pH.

## 3.2. Catalytic degradation

### 3.2.1. Effect of pH

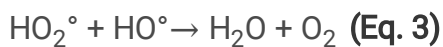
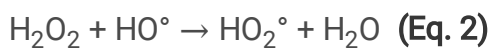
Heterogeneous Fenton oxidation is one of the advanced oxidation processes which has gained wide spread acceptance for higher removal efficiency of pollutants under wide range of pH compared to homogeneous reactions (S Atalay 2016). The catalytic degradation of QY (100 ml, 100 ppm), [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> = 27.6 mM, by CuO/Fe<sub>2</sub>O<sub>3</sub> (0.01 g/L) was studied by varying pH in the range [3–10]. The pH value affects the oxidation of organic substances both directly and indirectly. The Fenton reaction is strongly pH dependent. The pH value influences the generation of HO° and thus the oxidation efficiency (Behnajady et al. 2007). The results illustrated on Fig. 6 indicated that the degradation of QY was significantly influenced by the pH of the solution and that the process is more efficient in acid medium. The pH = 3 shows the best rate of dye removal (100%) in 150 min, this may be due to the substantial production of HO° in the solution at this pH (Khataee and Pakdehi (2014); Bousalah. 2019). Thus, the results clearly indicate that the extent and efficiency of the degradation of QY decreases with the increase in the pH value (i.e. 80.5, 64.2, 56.8 and 55.2% respectively for pH = 5, 6.5, 8 and 10 after 150 min) which may be due to the decomposition of H<sub>2</sub>O<sub>2</sub> into water and oxygen (**Eq. 1**) (Szpyrkowicz et al. 2001), thus the oxidation rate decreases due to the decrease of HO° Hameed and Lee (2009).



The pH<sub>Zc</sub> of catalyst is 9. This makes its charge positive for a lower pH and negative for a higher pH. The QY molecule is anionic (its mobile ion is Na<sup>+</sup> in basic medium and H<sup>+</sup> in acidic medium). For pH below 9, there is an attraction between the catalyst and dye thus promoting the catalytic action.

### 3.2.2. Effect of hydrogen peroxide concentration

The effect of the oxidizing agent dose on the catalytic oxidation process was investigated for the  $\text{H}_2\text{O}_2$  concentrations from 9.2 to 55.2 mM under the following conditions:  $[\text{Dye}]_0 = 100 \text{ mg/L}$ ,  $\text{pH} = 3$ , catalyst amount = 0.01 g and at  $T = 20^\circ\text{C}$ . The data shown in Fig. 7 shows a great influence of the concentration of  $\text{H}_2\text{O}_2$  on the process catalyzed by  $\text{CuO}/\text{Fe}_2\text{O}_3$ . At the start of the reaction, the discoloration increases with the dose of hydrogen peroxide, this may be due to the formation of more radicals. Same oxidant effect was observed for other molecules and catalyst, in particular, those studied by Sohrabi (Hameed & Lee (2009) ; Sohrabi et al. 2014), but above 36.8 mM, the effect of  $\text{H}_2\text{O}_2$  is not significant, in 135 minutes of reaction, it was recorded rates of 97.86, 100, 100 and 100% respectively for 27.6, 36.8, 46 and 55.2 mM because at fairly high concentrations,  $\text{H}_2\text{O}_2$  is a powerful scavenger of  $\text{HO}^\bullet$  (Aravindhan et al. 2006; Ramirez et al., 2007; Hameed and Lee (2009)). However, the higher concentrations of  $\text{H}_2\text{O}_2$  in the presence of additional hydroxyl radicals leads to the formation of less reactive hydroperoxyl radicals ( $\text{HO}_2^\bullet$ ) and thereby decrease the yield of the dye degradation (Eq. 2 and 3) (Najjar et al. 2007; Hameed and Lee (2009)).



### 3.2.3. Effect of QY concentration

The effect of the initial concentration of the QY on the degradation rate was studied by varying the initial concentration of the QY from 10 to 100 mg/L under the following operating conditions:  $\text{pH} = 3$ ,  $[\text{H}_2\text{O}_2]_0 = 27.6 \text{ mM}$ , catalyst amount = 0.01 g at  $T = 20^\circ\text{C}$ . The results reveal that increasing the QY concentration decreases the removal efficiency (Fig. 8), the discoloration rates are total for 10, 30 mg /L and are 87.15, 64.7, 61.8, 53.5% for 50, 70, 80 and 100 mg/L in 60 min.

The rate constant decreases with increasing dye concentration, i.e. values of 0.0504, 0.04108, 0.02731, 0.02541, 0.02185 and 0.02016  $\text{min}^{-1}$  respectively for 10, 30, 50, 70, 80, 100 mg/L. This behavior is one of the characteristics of advanced oxidation processes (Daneshvar et al. 2008). The increase of initial QY concentration would decrease the probability of the reaction between QY molecules and the  $^\bullet\text{OH}$  (Zhang et al. 2009), the amount of reactive radicals is not enough to oxidize the excessive concentration of QY due to constant rate of reactive species formation on the catalyst for various concentrations of QY (Dulman et al. 2012; Khataee and Pakdehi (2014)) attributed this behavior to the limited number of  $^\bullet\text{OH}$  involved in the degradation process.

### 3.2.4. Effect of catalyst dose and its reuse

To clarify the role of the catalyst in the degradation of the QY by heterogeneous oxidation of the Fenton type, experiments were carried out to study the variations in the rate of discoloration at different concentrations of the catalyst, ranging from 0 to 0.4 g/L under the following experimental conditions:

100 mg/L dye,  $[H_2O_2]_0 = 27.6$  mM, pH = 3, and T = 20°C. The results show that the degradation of the QY is strongly dependent on the dose of catalyst at the fixed concentration of hydrogen peroxide, QY and temperature (Fig. 9). The degradation of the QY was very slow in the absence of the catalyst, only 13.2% after 60 min. Nevertheless, an increase to 34.6% is achieved when only 0.05 g/L was added, thus demonstrating the vital role of the catalyst in the rapid formation of  $HO^\bullet$  promoted by its surface. Further increase the catalyst dose from 0.1 to 0.4 g/L, could greatly increase the QY degradation efficiency from 53.5 to 68.1% in the same time interval (60 min), The improved degradation rate may be due to the increased availability of active sites, which increases the number of QY molecules adsorbed and subsequently degraded (Song et al. 2008 ; Szeto et al. 2014; Sun et al. 2018; **Bousalah et al. 2019**; Hamza et al. 2020 ; **Bousalah et al. 2021**). The kinetic study shows that the elimination of the dye by oxidation with hydrogen peroxide catalyzed by our catalyst follows the pseudo-first order (Table 2). The degradation rate constant increases from 0.00222 to 0.02066  $\text{min}^{-1}$  for 0 and 0.4 g/L, respectively.

The stability of the catalyst was studied by the re-use of the same sample for three successive times and before each reuse, the catalyst was washed with deionized water and dried at 105°C to constant weight. The results show that the rate of QY removal decreases slightly between the first and third use (Fig. 10). At 150 min, rates of 100, 95.7, 93.6% were recorded for the first, second and third use, respectively. These values show the stability of the catalytic activity of our catalyst.

### 3.2.5. Effect of temperature

The effect of temperature was studied in the range of 20–40°C. The results were shown that percent QY removal on Fenton process was accelerated by a rise in temperature (Figure 11). The efficiency of QY was increased from 53.5 to 100% with increasing temperature up to 40°C in 60 min, which improved the generation rate of  $^\bullet OH$  and therefore enhancing the decolorization of the QY (Ertugay and Acar (2017) ; Sun et al. 2009), indicating that the catalytic degradation of QY is an endothermic process. This may be due to the facilitated interaction of the catalysts with  $H_2O_2$  to yield ROS (reactive oxygen species)  $HO^\bullet$  and the accelerated molecular diffusion at higher reaction temperatures (Sun et al. 2018).

This is because a higher temperature increased the rate of reaction between  $H_2O_2$  and any form of ferrous/ferric ion, thus increasing the rate of generation of oxidizing species such as the  $^\bullet OH$  radical or high valence iron species (Chen and Zhu (2007); Daud et al. 2010).

### 3.2.6. Order kinetics of removal of QY in oxidation by hydrogen peroxide

The rate constants for the elimination of QY by hydrogen peroxide catalyzed by  $CuO/Fe_2O_3$  for the various temperatures studied were calculated and the experimental data were found to correspond to a pseudo first- order model with respect to QY. The following relation can express the rate of dye removal (Eq. 4):

$$- dc/dt = K_{app} C \quad (\text{Eq. 4})$$



where C, t and Kapp are respectively QY concentration, time and apparent rate constant. The linear plots of  $\ln C_0/C$ , where  $C_0$  is the initial concentration of QY, versus time are plotted and Kapp was determined from the slopes (Fig. 12). The result shows that the dye removal by oxidation with hydrogen peroxide catalyzed by CuO/Fe<sub>2</sub>O<sub>3</sub> follows a pseudo – first order.

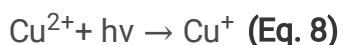
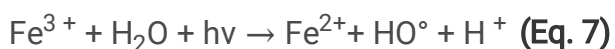
The apparent rate constants Kapp and coefficient of determination R<sup>2</sup> at different temperature are presented in Table 3. The apparent activation energy of the dye removal by hydrogen peroxide in presence of the QY removal by hydrogen peroxide in presence of CuO/Fe<sub>2</sub>O<sub>3</sub> is calculated from the linear form of the Arrhenius equation (Eq. 5)

$$\ln K_{app} = \ln K_0 - E_a / RT \quad (\text{Eq. 5})$$

where K<sub>0</sub> is the pre-exponential factor and E<sub>a</sub> is the apparent activation energy (J. mol<sup>-1</sup>); R is the ideal gas constant (8.314 J mol<sup>-1</sup> K<sup>-1</sup>); T is the reaction absolute temperature (K). After plotting  $\ln K_{app}$  as a function of 1/T (Fig. 13), the value of the apparent activation energy was determined from the slope of regression line. The apparent activation energy of catalytic decomposition of dye is 36.36 kJ/mol. The value of the activation energy found can confirm that the oxidation mechanism of QY is radical (Bousalah et al. 2021; Yeddou et al. 2010).

### 3.2.7. Photo-Fenton degradation

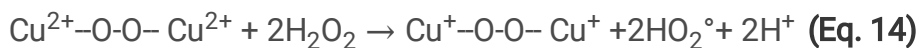
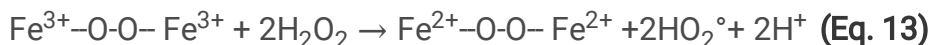
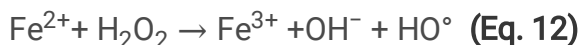
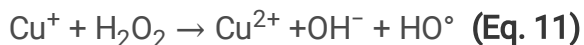
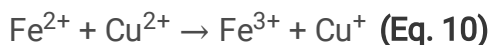
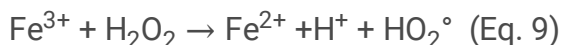
Figure 14 present the decoloration efficiency of QY as a function of time under two different systems Fenton and photo-Fenton. The irradiation source used for the photo-Fenton was a tungsten lamp (200 W). The results reveal a significant increase in the rate and the time of discoloration, a total degradation (100%) was recorded after 105 min in the photo-Fenton system and after 135 min in the Fenton system and under the same operating conditions, the rate constants were 0.02032 and 0.02016 min<sup>-1</sup> respectively for the photo-Fenton and Fenton systems. In the photo-Fenton, the additional sources of °OH should be considered: through photolysis of H<sub>2</sub>O<sub>2</sub>, Eq. (6), through reduction of Fe<sup>3+</sup> ions under UV light, Eq. (7), and through reduction of Cu<sup>2+</sup> ions under UV light, Eq. (8) (Peternel et al. 2007). However, as it has been observed the presence of CuO plays an important role in the photo-Foton process. This result can be explained by the activation of CuO in the presence of light to generate electron-hole pairs **Taufik and Saleh (2016)**, which contribute to the degradation of QY by a photo-Fenton mechanism.



## 4. Oxidative Degradation Mechanism “heterogeneous Fenton-like”

On the basis of all the experimental results and references of previous work, we have proposed a possible mechanism of heterogeneous Fenton-type reaction in the CuO/Fe<sub>2</sub>O<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> system in the degradation of QY in **the equations (9-16)**.

H<sub>2</sub>O<sub>2</sub> molecules absorbed on the inner surface of CuO/Fe<sub>2</sub>O<sub>3</sub> can reduce Fe<sup>3+</sup> to Fe<sup>2+</sup> ions according to the Fenton-type process, and the formed Fe<sup>2+</sup> ions can react with Cu<sup>2+</sup> ions to generate Cu<sup>+</sup> and Fe<sup>2+</sup> ions **(Eq 9 and 10) (Li et al. 2016)**. Thus, the Cu<sup>+</sup> and Fe<sup>3+</sup> ions react with other H<sub>2</sub>O<sub>2</sub> molecules to promote the generation of highly active HO° for dye degradation **(Eq 11 and 12) (Li et al. 2016)**. These equations explain the exceptional performance of bimetallic catalysts, due to the presence of Cu and Fe as two catalytically active sites that can generate larger amounts of the HO° radicals responsible for dye degradation. On the other hand, the excess of H<sub>2</sub>O<sub>2</sub> can react with Cu<sup>2+</sup>/Fe<sup>3+</sup> ions to form Cu<sup>2+</sup>-H<sub>2</sub>O<sub>2</sub> and Fe<sup>3+</sup>-H<sub>2</sub>O<sub>2</sub> complexes and generate HO<sub>2</sub>° **(eq 13 and 14) (Jin et al. 2017)**. These equations can explain that the further increase of H<sub>2</sub>O<sub>2</sub> dosage leads to the production of HO<sub>2</sub>° radicals, which are less active than HO° radicals.



## Conclusion

CuO/Fe<sub>2</sub>O<sub>3</sub> hetero-junction was prepared by a simple co-precipitated process and examined by different analytical techniques. It was found to be a low-cost and efficient catalyst for Fenton Fenton like oxidation reaction, especially for the degradation of QY in aqueous solution. In the optimum condition of: 27.6 mM of H<sub>2</sub>O<sub>2</sub>, and 100 mg/L of dye, pH = 3, 0.01 g of the catalyst at 20°C, the decolorization efficiency of 53.5 and 100% was achieved within 60 and 150 min of reaction, respectively. The kinetics study indicated that the decolorization kinetics of QY followed the first-order kinetics. Most importantly, the regeneration of the photocatalyst is quite easy and have excellent recyclability (93.6%) even after three consecutive cycles.

The apparent activation energy  $E_a$ , for the decolorization of QY by Fenton oxidation was determined to be  $36.36 \text{ kJ mol}^{-1}$ .

## Declarations

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### Disclosure statement

No conflict of interest to declare.

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## Tables

**Table.1** Chemical composition and textural properties of Cu/Fe sample

Sample	Cu-Fe-LDH
Theoretical ratio Cu <sup>2+</sup> /Fe <sup>3+</sup>	2
Cu <sup>2+</sup> /Fe <sup>3+</sup> molar ratio	1.80
BET surface area (cm <sup>2</sup> /g)	9
Langmuir surface area (m <sup>2</sup> /g)	13
BJH pore volume (cm <sup>3</sup> /g)	0.022
BJH pore size (nm)	12
Crystallite size (nm)	23.18

Table 2

Apparent rate constant K and correlation coefficient  $R^2$  of the elimination of quinoline yellow (E104) by hydrogen peroxide at different doses of catalyst.

Dose du catalyseur (g/L)	0	0,05	0,1	0,2	0,3	0,4
$R^2$	0,99914	0,92366	0,92729	0,9319	0,94074	0,95228
K ( $\text{min}^{-1}$ )	0,00222	0,01183	0,01686	0,0177	0,01924	0,02066

**Table 3.** Apparent rate constants Kapp and coefficient of determination  $R^2$  of dye removal by hydrogen peroxide at different temperature.

<i>Pseudo-first order</i>		
T(°K)	k( $\text{min}^{-1}$ )	$R^2$
293	0.01715	0.93349
298	0.01993	0.9021
303	0.02267	0.91876
308	0.03294	0.93877
313	0.0441	0.99689

## Figures

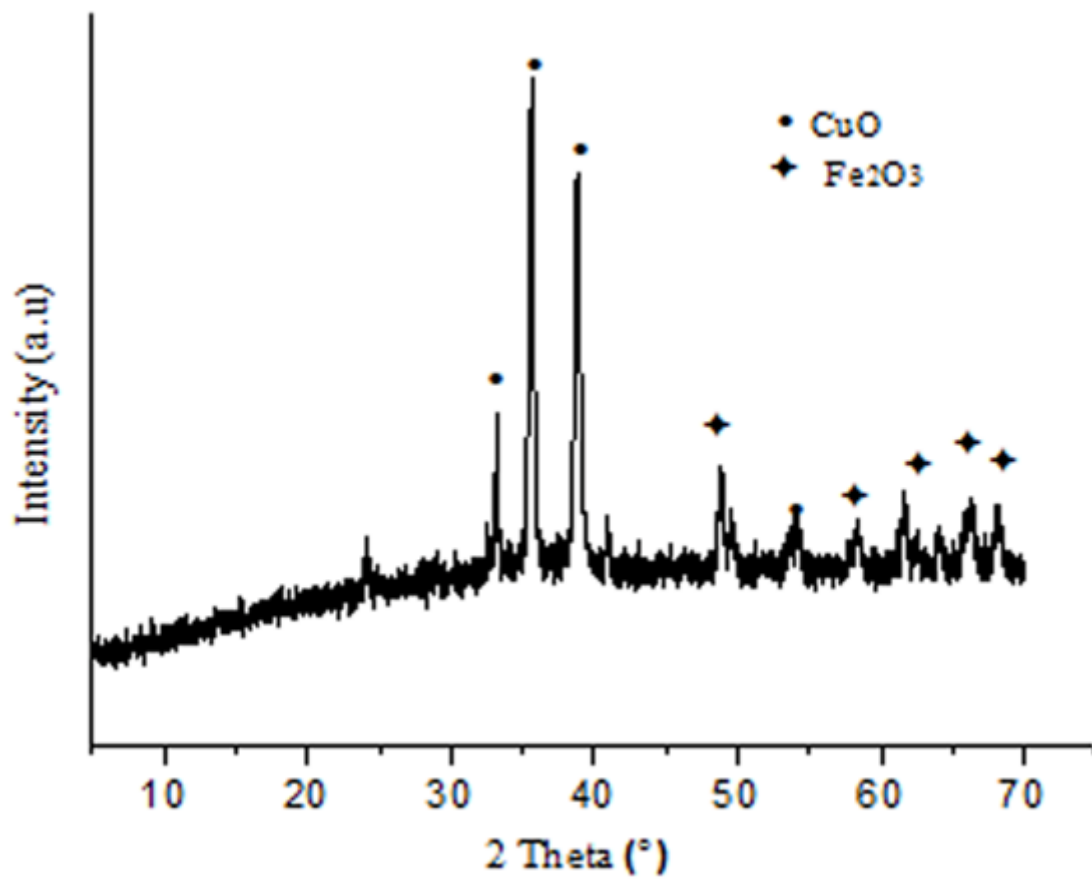


Figure 1

XRD patterns for Cu/Fe sample



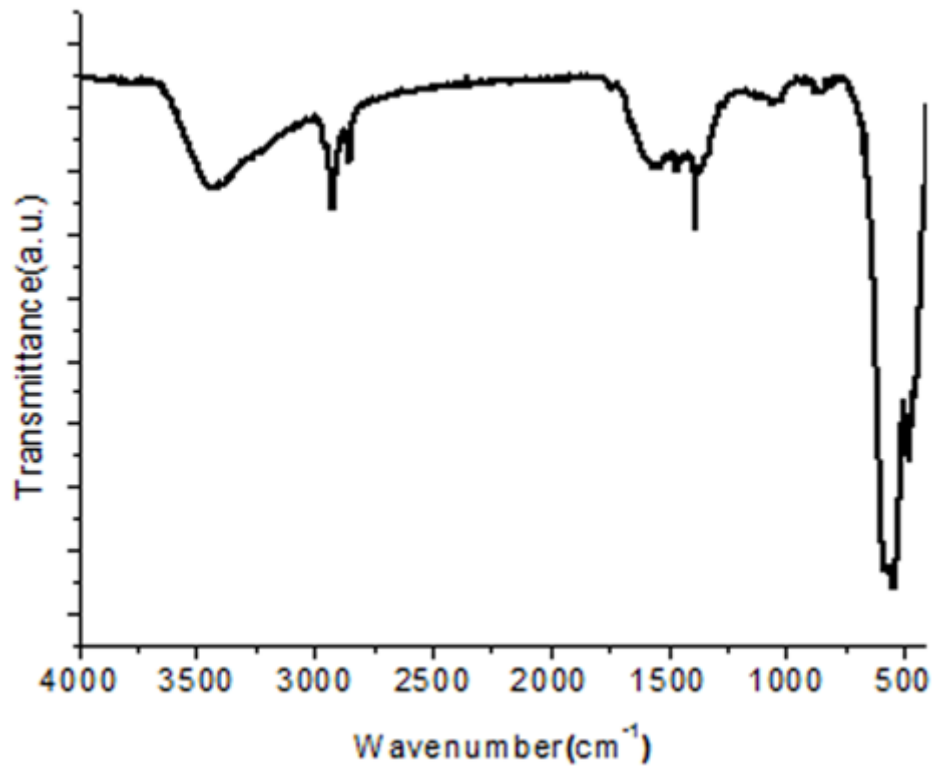


Figure 2

FT-IR spectra of Cu/Fe sample

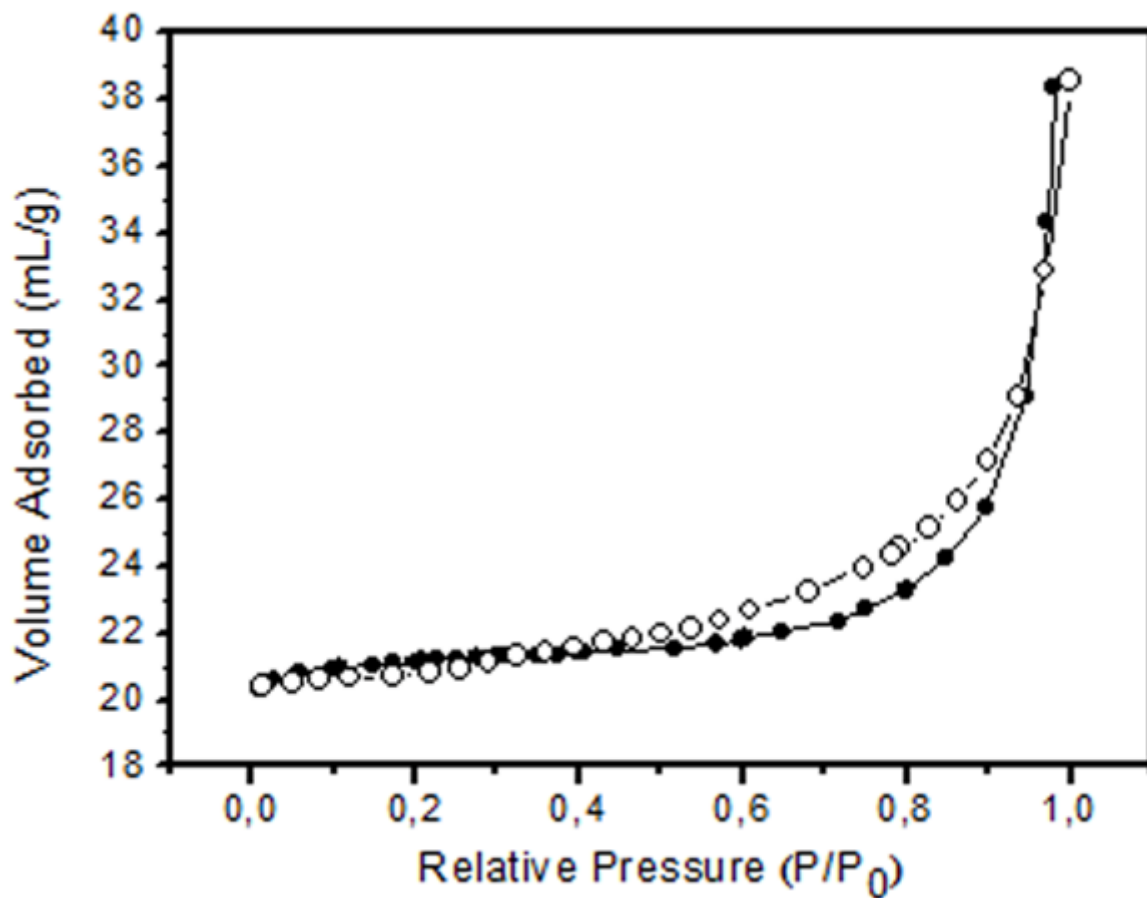


Figure 3

The adsorption-desorption isotherm for Cu/Fe sample

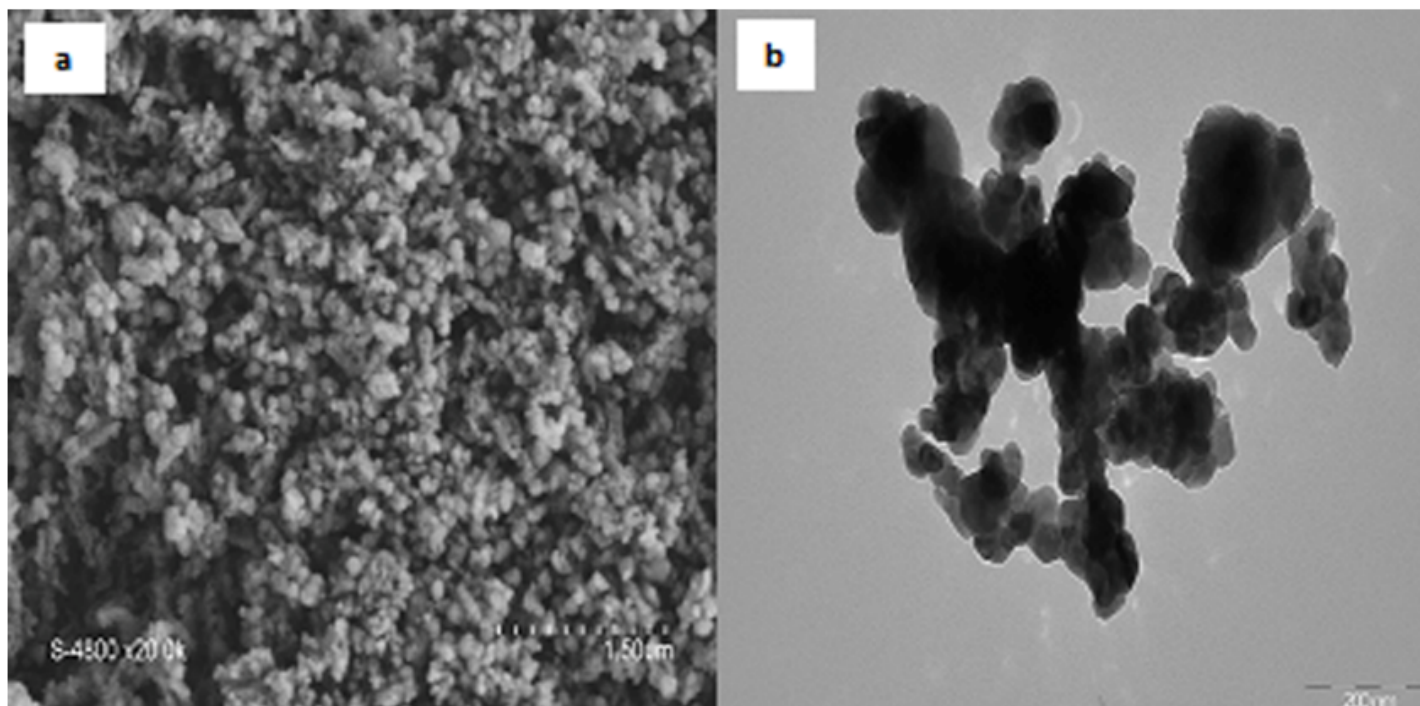


Figure 4

(a-b) SEM and TEM images of CuO/Fe<sub>2</sub>O<sub>3</sub>

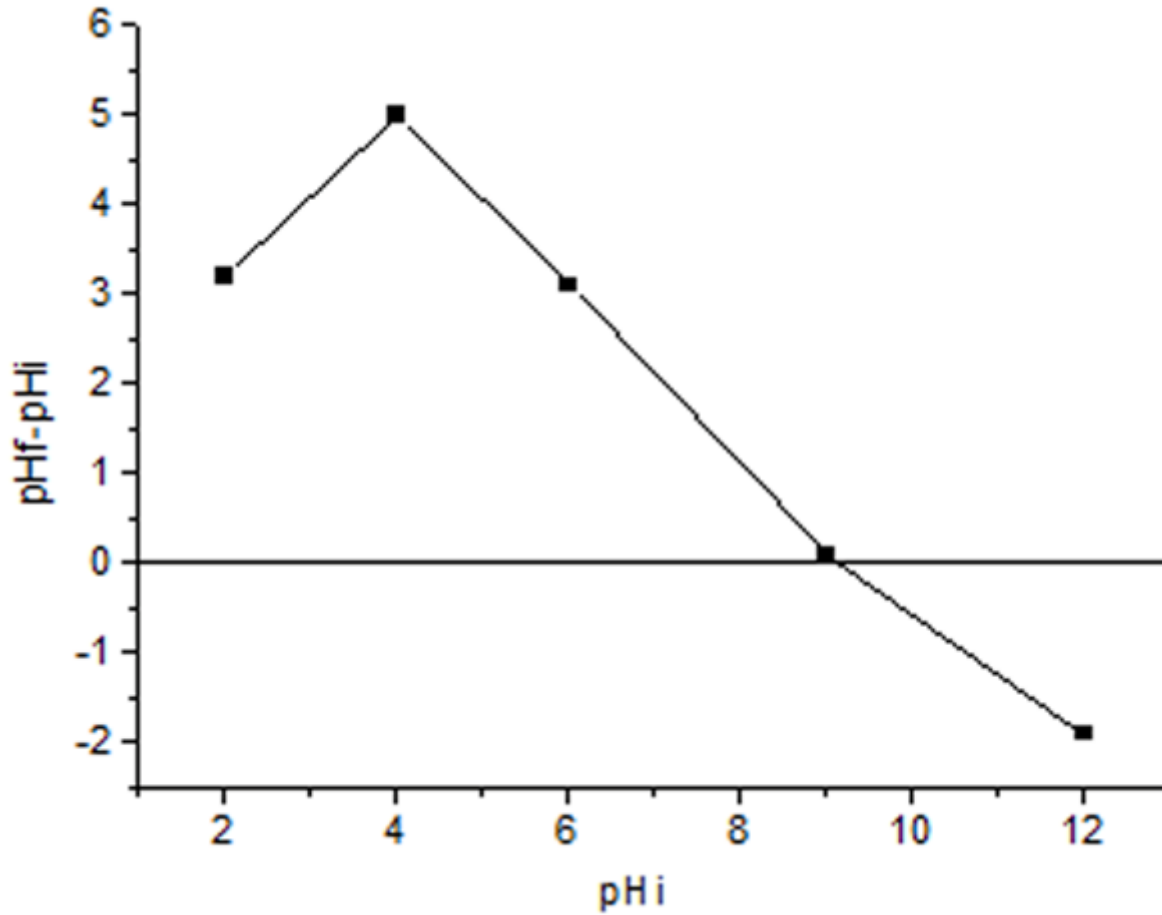


Figure 5

The pH<sub>PZC</sub> of catalyst

Figure 6

Effect of pH value on the degradation of dye: [Dye]<sub>0</sub> = 100 mg/L, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> = 27.6 mM, 0.01 g of catalyst and T = 20 °C

Figure 7

Effect of concentration of  $H_2O_2$  on the oxidation of dye.  $[Dye]_0 = 100 \text{ mg/L}$  (100 ml),  $pH=3$ , 0.01 g of catalyst and  $T = 20 \text{ }^\circ\text{C}$

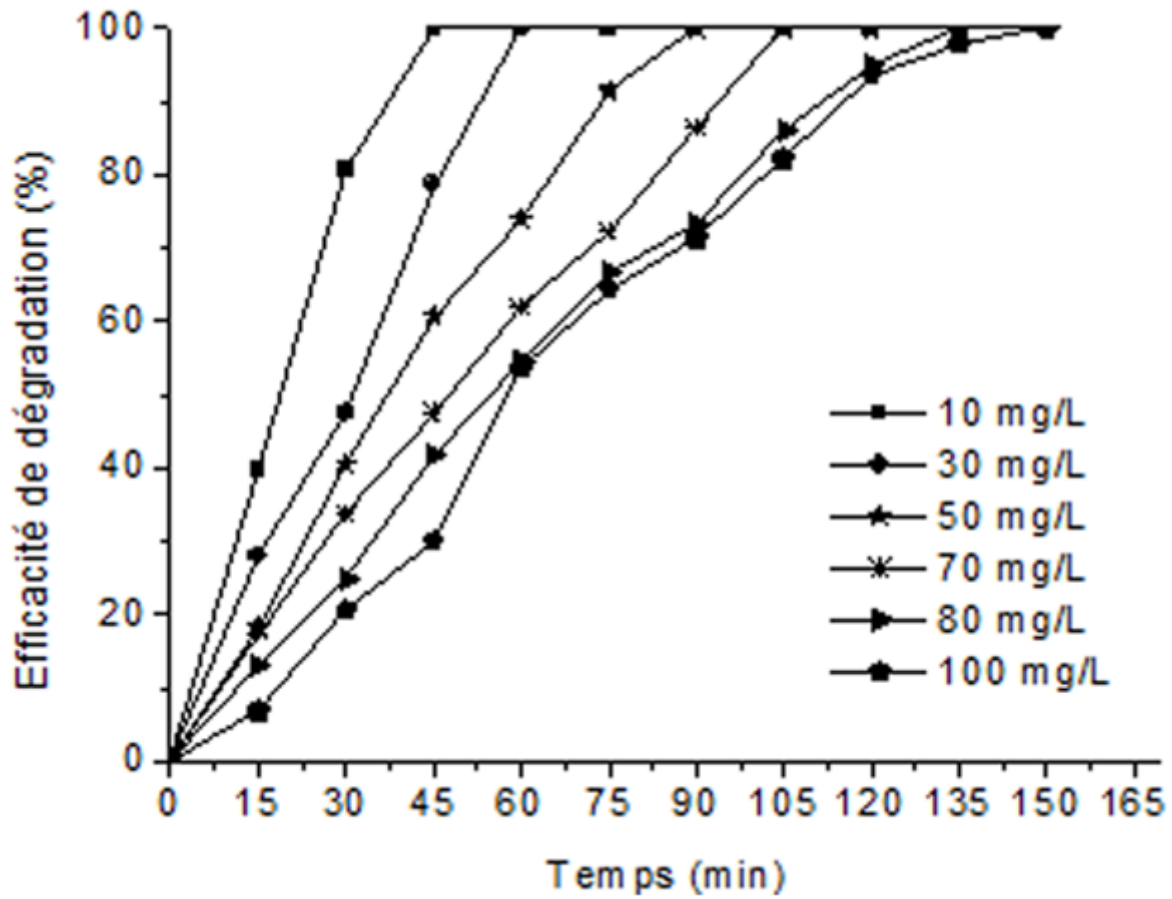


Figure 8

Effect of dye concentration.  $[Dye]_0 = 100 \text{ mg/L}$  (100 ml),  $pH = 3$ , 0.01 g of catalyst and  $T = 20 \text{ }^\circ\text{C}$

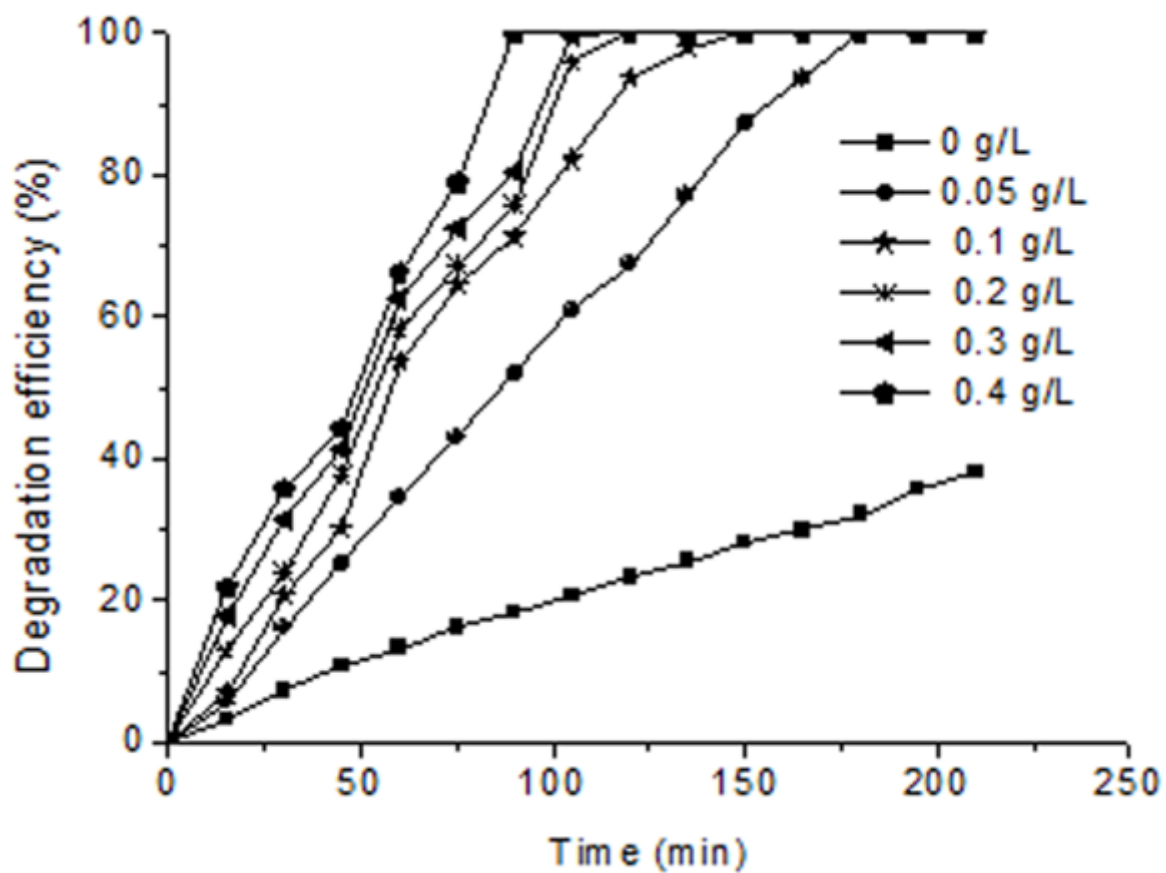
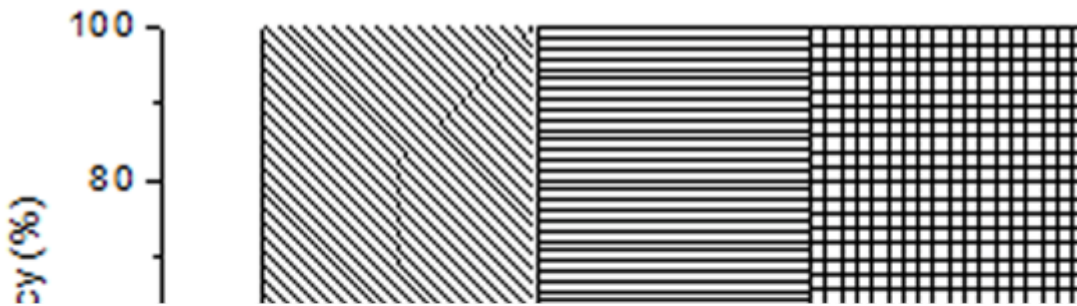


Figure 9

Effect of the catalyst dose. 100 ml of dye (100 mg/L),  $[H_2O_2]_0 = 27.6$  mM, pH = 3 and T = 20 °C



**Figure 10**

Reusability test of catalyst (Reaction conditions: 100 ml of dye (100 mg/L),  $[H_2O_2]_0 = 27.6$  mM, pH = 3, T = 20 °C, in 240 min)

**Figure 11**

Temperature effect (Reaction conditions: 100 ml of dye (100 mg/L),  $[H_2O_2]_0 = 27.6$  mM, pH = 3, 0.01 g of catalyst and T varies from 20 °C to 40 °C)

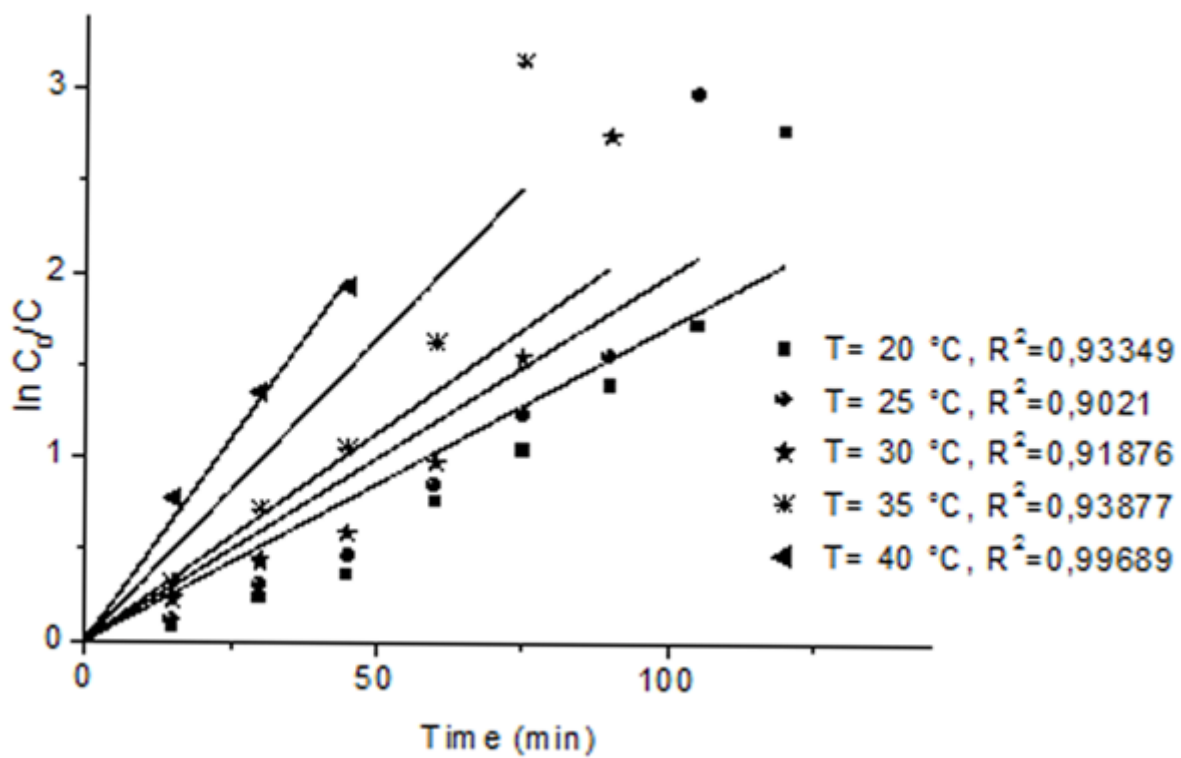


Figure 12

$\ln(C_0/C)$  versus time (t). (Reaction conditions: 100 ml of dye (100 mg/L),  $[H_2O_2]_0 = 27.6$  mM, pH = 3, 0.01 g of catalyst

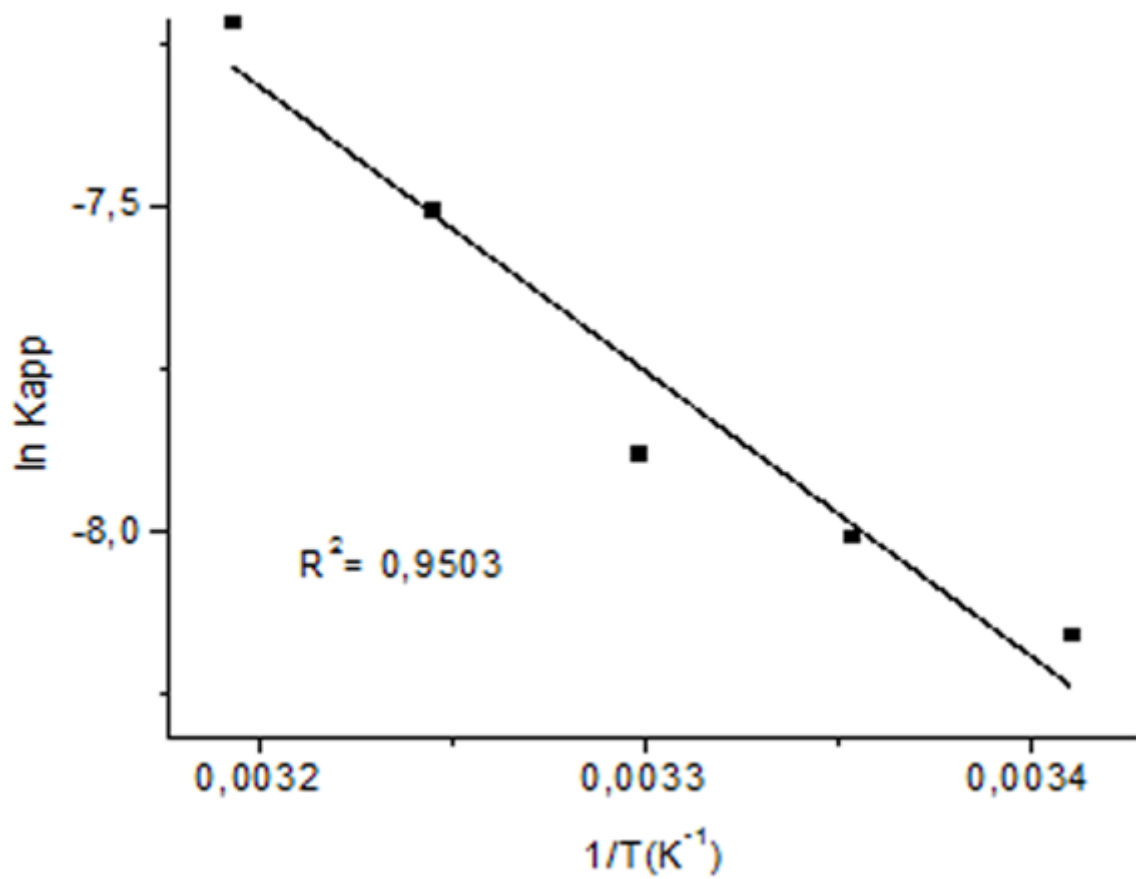


Figure 13

Validation of Arrhenius' law for the elimination of quinoline yellow by hydrogen peroxide in the presence of Cu/Fe



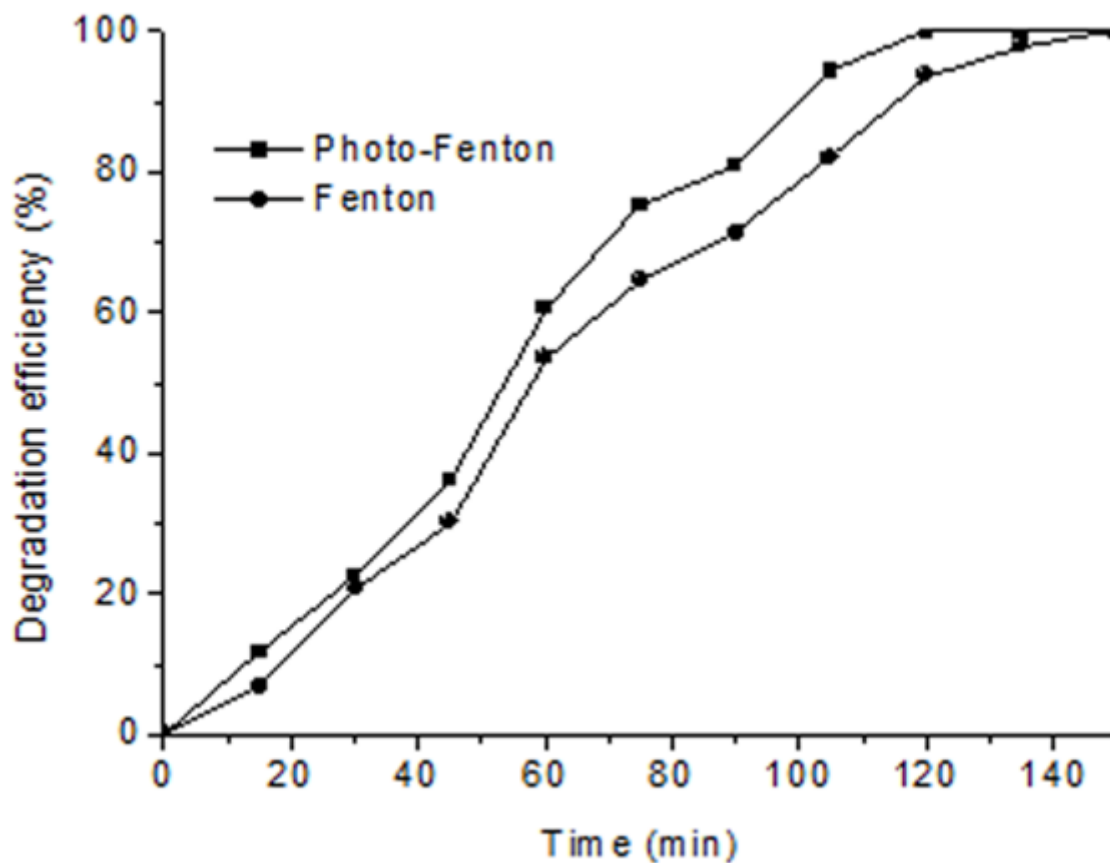


Figure 14

Comparative study of the degradation of the dye by Fenton and photo-Fenton systems under optimal conditions:  $[Dye]_0 = 100 \text{ mg/L}$  (100ml),  $[H_2O_2]_0 = 27,6 \text{ mM}$ , 0.01 g of catalyst and  $T = 20 \text{ }^\circ\text{C}$

## Supplementary Files

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